

**In the Claims:**

1 – 27. (Canceled)

28. (Currently Amended) A method for producing an antibody comprising  
a) culturing a CHO cell, that produces said antibody, as continuous perfusion culture in ~~PreCHO4-CDM medium or in DMEM/ or~~ Ham's F12 medium at a pH value of from pH 6.7 to pH 7.7;

b) measuring the viable cell count;  
c) starting feeding of glucose at a constant flow rate when the viable cell count is  $1.8 \times 10^6$  cells/ml of media or more, wherein the feeding of the glucose solution comprises a constant glucose concentration in the solution feed; and wherein further the constant flow rate is from  $D = 0.03/h$  to  $D = 0.05/h$ ; wherein D is the media flow rate, which is volume flow of the media per hour divided by total media volume; and

d) recovering said antibody.

29. (Previously Presented) The method of claim 28, wherein the constant glucose concentration is about 24 mmol/l.